

Work Order ID 76502-1

November-16-11 7:52:53 AM

\*76502\*

Page 1

Item ID: K10003  
Revision ID:  
Item Name: Saddle, D205-634-011

*split*

Accept

\*N9000040100\*

Setup Start \*NS1\*  
Stop \*NS2\*

Start Date: 16/11/2011 Start Qty: 5.00 \*5\*  
Required Date: 30/11/2011 Req'd Qty: 5.00 \*5\*

Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: *M.L.S* Date: *11/11/16* Tooling:  
QC: Date: SPC (Y/N):

Date:  
Date:

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	Rev F								
100		0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003	CHG 007							
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

*11.11.30 (1)*

*11/11/29 (5)*

*11.11.30 (1)*

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**\*76502\***

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Item ID: K10003

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Saddle, D205-634-011

Stop **\*NS2\***

Start Date: 16/11/2011 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 30/11/2011 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location **PK.**

0.00

**\*130\***

Packaging

Memo

**Rev J**

0.00

Packaging

**SP 11-11-30**

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

**11/11/30**

**MF 11-11-30**

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Work Order ID: 76502  
 Parent Item: K10003  
 Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011  
 Start Qty: 5.00

Required Date: 30/11/2011  
 Required Qty: 5.00

Comments: IPP: 1 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06 11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rnv KJ  
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O 11.03.11 per dsi9536  
 DD verf: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	164.0000	8	40	119798	16X	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST361		164							
				118628		14							
				118706		50							
				118983		50							
				119127		50							
AN4-6A Bolt		Purchased	No			110	Each	5,062.0000	16	80			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		62							
				119127		62							
				ST516		5000							
				119017		5000							
AN4C46A BOLT		Purchased	No			110	Each	17.0000	4	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST260		17							
				118758		17							
AN6-12A Bolt		Purchased	No			110	Each	61.0000	8	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		61							
				118838		11							
				119127		50							

118983 24X

119617

M10 7287 1X

119127 21

M119749 19X

PAC

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Work Order ID: 76502  
Parent Item: K10003  
Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011 Required Date: 30/11/2011  
Start Qty: 5.00 Required Qty: 5.00

AN960JD416 WASHER Purchased No  
AN960JD616 WASHER Purchased No  
D2570 BUSHING Manufactured No

110 Each 0.0000 32 160  
110 Each 0.0000 8 40  
110 Each 196.0000 24 120

m1190 97  
1190m  
H9

Location	Loc Qty	Loc Code
ST017	196	
66933	1	
67759	6	
72122	1	
72960	41	
73753	24	
74438	23	
74868	100	

D2571 Saddle, Fwd Out 205 Manufactured No

110 Each 11.0000

1 765375

Location	Loc Qty	Loc Code
ST425	11	
73705	11	

D2572 Saddle, Fwd In 205 Manufactured No

110 Each 8.0000

1 5 76376 1x

Location	Loc Qty	Loc Code
ST433	8	
71107	2	
73683	6	

D2573 Saddle, Aft Out 205 Manufactured No

110 Each 7.0000

1 5 76377 2x

Location	Loc Qty	Loc Code
ST423	-5	
73682	7	
ST434	12	

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Shop Packet Print

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Work Order ID: 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

D3407-041

Tow Ring

Manufactured No

110 Each 15.0000

1 5

Location

Loc Qty

Loc Code

ST463

15

75029

15

7.5029

D3417-5

Washer

Manufactured No

110 Each 61.0000

2 10

Location

Loc Qty

Loc Code

ST053

61

73326

21

75044

40

7.3326 44  
7.5044 64

D3456-1

Washer

Manufactured No

110 Each 70.0000

1 5

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

63

66848

3

71165

2

73493

58

7.3493

D3533-1

Set Screw

Manufactured No

110 Each 64.0000

2 10

Location

Loc Qty

Loc Code

ST065

64

73310

64

7.3310

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Work Order ID: 76502  
 Parent Item: K10003  
 Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased No

110 Each 11,616.000 24 120

Nut

## Location

## Loc Qty

## Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

M119017

MS21043-4

Purchased No

110 Each 1,507.0000 5 25

Nut

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1467

117793

22

118686

470

119309

475

119546

500

M119309

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24